Follow the attached procedures before INSTALLATION!

Need help? Call (888) 541-7223
Overtightening will DAMAGE intercom and PTT cables and cause a loss of performance.

- Do not distort cables
- Do not crush cables

If any visible damage is found, replace the cable immediately.
Ideal placement for maximum radio range:

- as high as possible
- in the center of a metal roof

Obstructions block your signal!

- light bars
- air scoops
- GPS antennas
- racks
- etc.

[Diagram showing correct and incorrect antenna placement]
Poor grounding decreases radio range and causes interference.

• Ensure antenna mounting surface is:
  • bare metal (no powder coating or paint)
  • corrosion free

• If mounting to a roof panel, a ground strap (P.N. GS-KIT) should be added from the metal roof to the chassis of the vehicle
Route antenna cable independently.

- **keep away from:**
  - power cables
  - ground cables
  - intercom cables
  - ignition cables / coils
  - engine electronics
  - all other cables

- **never coil or bundle excess antenna cable**
  If cable is too long, have it shortened by a qualified technician or route it so excess length is used up.

**TECH BULLETIN: ACR.1.0**

**COMPLETED BY ____________**
Label all cable connections with label kit P.N. TAG-KIT-ICM

- Color coded labels
- Ensures ease of servicing
- Ensures proper cable placement

Label Colors:
- AUX (White)
- Radio (Green)
- Co-Dr HS (Red)
- Co-Dr PTT (Red)
- Driver HS (Blue)
- Driver PTT (Blue)
- Crew (Yellow)
- Crew (Yellow)

COMPLETED BY ________
Power AND ground should be wired directly to the battery.

- Do NOT ground to chassis
- Do NOT connect positive to battery switch

Install an AUDIO-FILTER on all race vehicles (P.N. AUDIO-FILTER). This will provide filtered power to your radio and intercom.
Run coax, power, and intercom cables separate from each other and not touching

Failure to separate cables can cause audio interference in intercom and radio.

- Route all cables so they are not pinched between panels, smashed, kinked, etc.. Do not overtighten zip ties.

- ANY physical damage can cause interference, noise, intermittent functionality. If any visible damage is found, replace the cable immediately.

Diagram is a reference. Your layout may vary.
Helmet and Push-to-Talk connections are seat specific. Driver and co-driver ports are specifically indicated on intercom.

- **Driver** PTT will only open driver’s mic.
- **Co-Driver** PTT will only open co-driver’s mic.

Failure to connect properly will cause no voice during radio transmit.

**COMPLETED BY ____________**
PTT cables must be strain-relieved (especially if steering wheel-mounted) with zip-ties so they are not pulled apart.

- Run a zip tie through the coil and around the steering wheel spoke and tighten firmly.

- Verify a snug installation by tugging on the loop and verify that the PTT housing does not move.

- Provide slack to allow the coil cords enough stretch so it won’t bind when turning the steering wheel.

**STRAIN RELIEF LOCATIONS**
1) Steering Wheel AND
2) Dash/Chassis/Alternate

**COMPLETED BY __________**
Mount radio in a location protected from water and moisture

- Always use a Radio Cover (P.N. RCM)

- For wet conditions, cover speaker with Speaker Shield (P.N. SPK-SHIELD) and apply dielectric grease to hand mic and data port.

1. Clean speaker grill with rubbing alcohol.
2. Cover radio speaker with Speaker Shield decal
3. Fill mic and data ports with dielectric grease, then insert dust cap

Keep Rubber Cover Plugged In Over Ports to Prevent Intrusion

COMPLETED BY ________
Mount intercom in a location so rear connections are protected from water and moisture

- Use Baja Boot (P.N. BAJA-BOOT) in wet conditions to protect connections.
CABLE PROTECTION

TECH BULLETIN: PLUG.1.0

NOTE: Moisture in connections can cause squealing and buzzing.

Use OFF PLUGS when cables are not in use to seal and protect connections against water intrusion.

1. P.N. OFF-PLUG

2. SHOWN WITH FLUSH MOUNT JACK

3. P.N. OFF-PLUG-NW

COMPLETED BY _________
If radio and intercom are mounted in plastic, use P.N. GS-KIT to ground the intercom and radio to chassis.

**Rear View**
**RM-60 RADIO**

**Rear View**
**INTERCOM**

**BOLT TO CHASSIS**

Use an existing bolt location on the bare metal chassis of your vehicle.
Both radio and intercom should be mounted so all cables and connections can be easily accessed for servicing.

- Cables should be long enough so the radio and intercom can be pulled away from their mounting locations without disconnecting (AKA: Service Loop).

**NO**

- Cables are drawn tight and there's no cable slack to allow servicing.

**YES**

- All cables have sufficient slack to allow servicing.

Ensure access to back of radio/intercom

- Access panel
- Room under dash

COMPLETED BY ________
Radio should be locked at all times.

- To lock/unlock, press and hold P5 until keylock icon appears.
- Only unlock to change channel or settings.
- Do this to prevent accidental changes.
- Volume can still be set in locked setting.